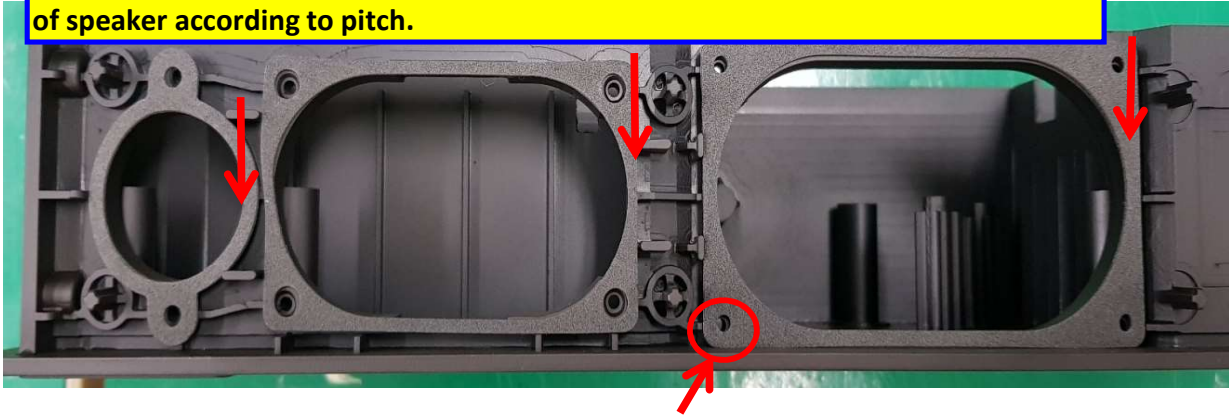


[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-1)		Prepare	Review	Approval
		Process No.		Date										
Application	ALL	Time		Revision						(Prepare : JS Park)		Confirmed		
				Changing Points										

1)Attach EVA Gasket (Ethylene Vinyl Acetate) Foam to 3 points of speaker

Before screw fixing, attach EVA Gasket (Ethylene Vinyl Acetate) Foam to 3 points of speaker according to pitch.

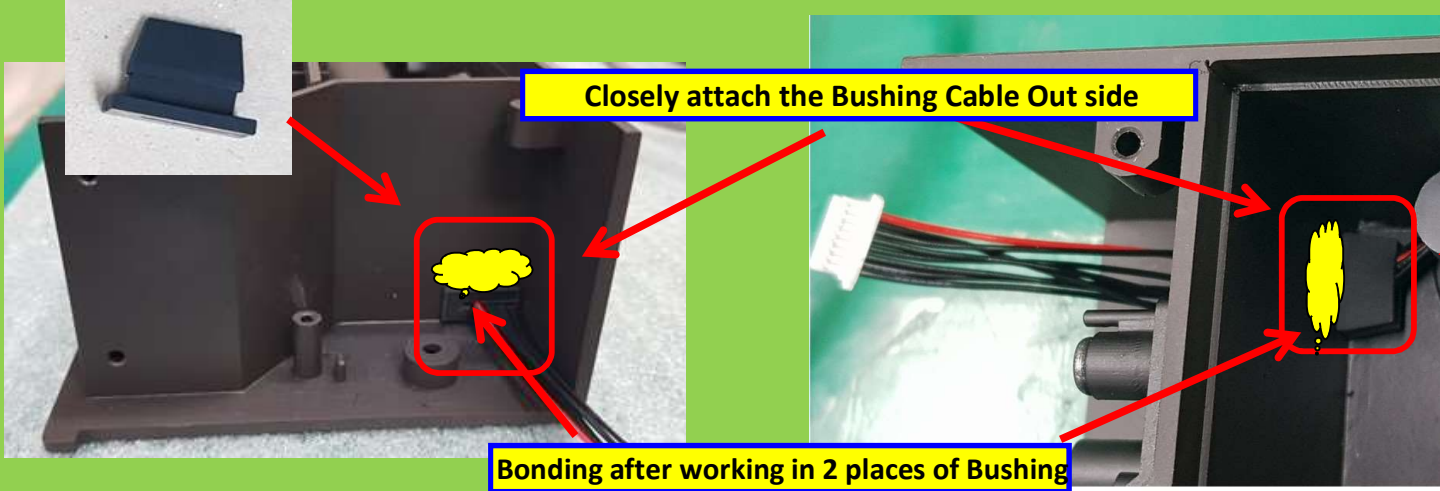


☞ Attach so that the SPEAKER fixing hole and the hole of the form match.

※ Same as left and right process

3) Closely attach the BUSHING CABLE OUT to Side LED CABLE.

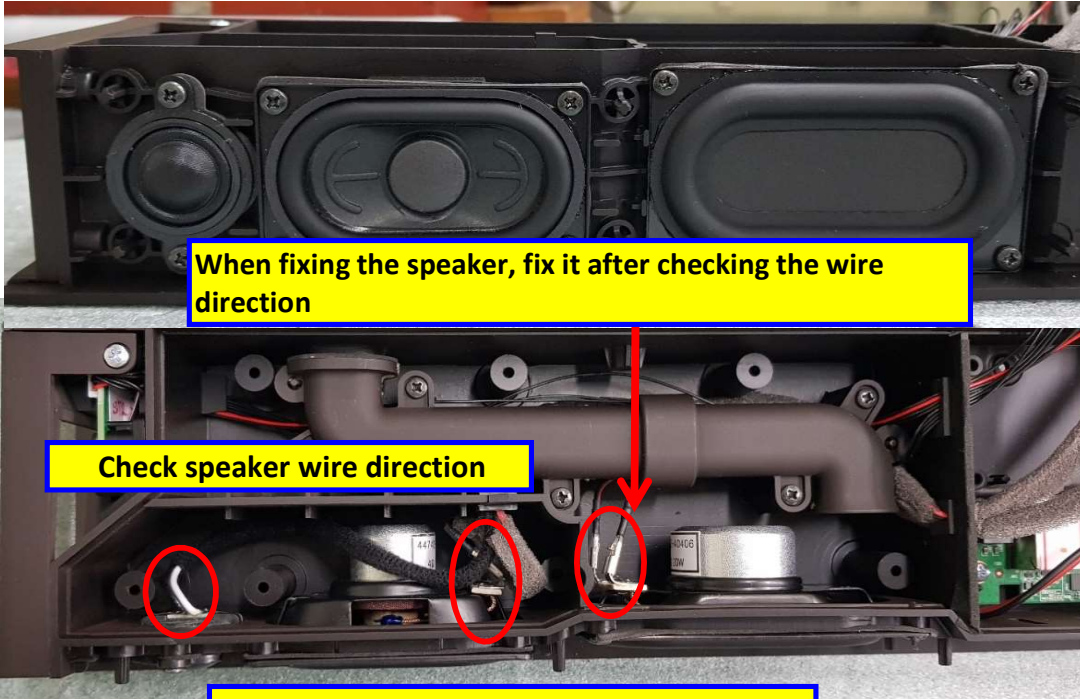
Bushing Cable Out side



Closely attach the Bushing Cable Out side

Bonding after working in 2 places of Bushing

2)Caution of orientation when fixing the speaker



When fixing the speaker, fix it after checking the wire direction

Check speaker wire direction

※ Same as left and right process

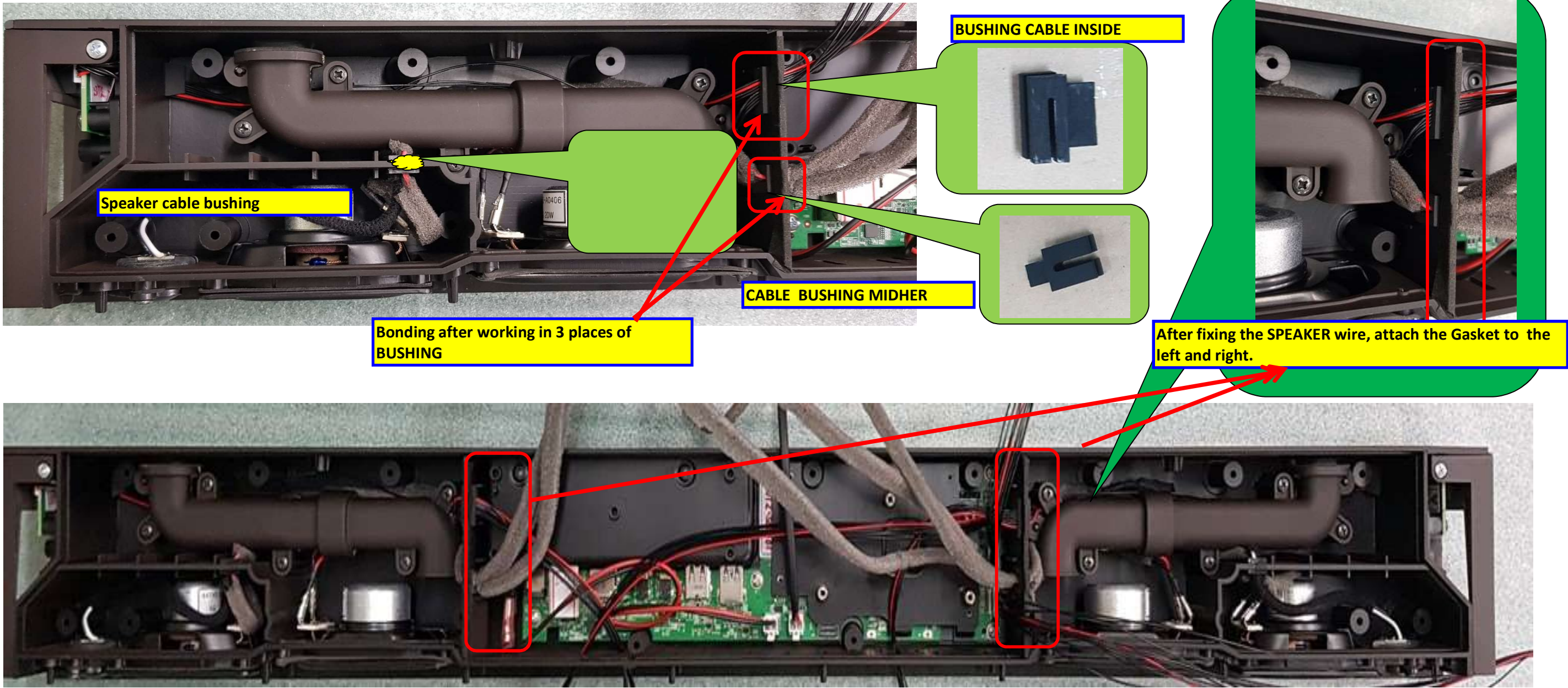
Checklist	Applicable Rules	Fixtures and measuring instruments				Work item							
						Items for each group							

[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-2) (Prepare : JS Park)		Prepare	Review	Approval	
		Process No.		Date											
Application	ALL	Time		Revision								Confirmed			
				Changing Points											

4)Prepare 3 types of wire BUSHING

5)Check gasket attachment after wire shaping



Checklist	Applicable Rules	Fixtures and measuring instruments				Work item							
						Items for each group							

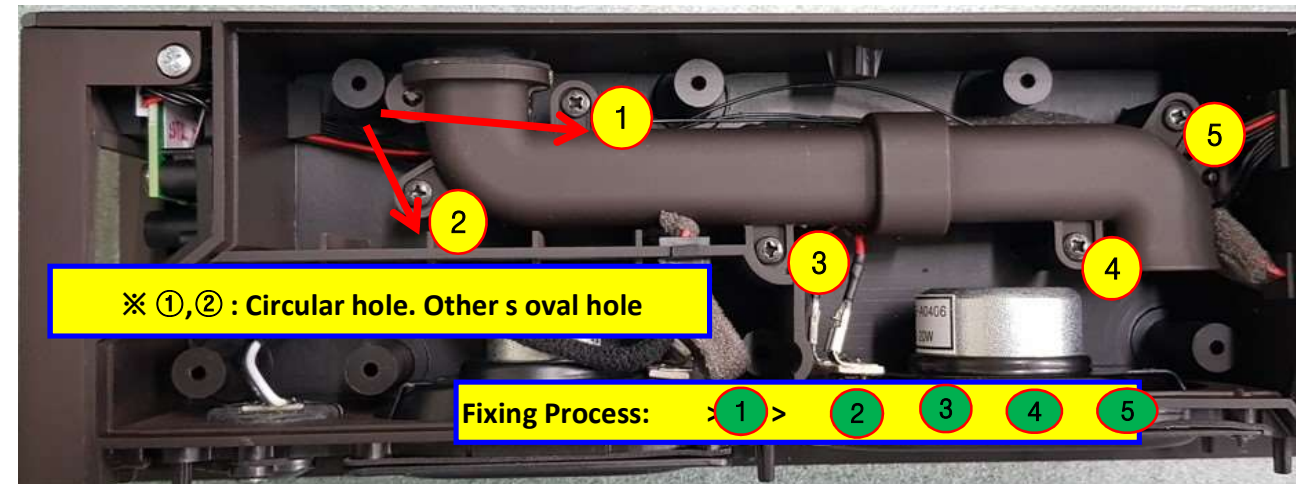
[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-3) (Prepare : JS Park)		Prepare	Review	Approval	
		Process No.		Date											
Application	ALL	Time		Revision								Confirmed			
				Changing Points											

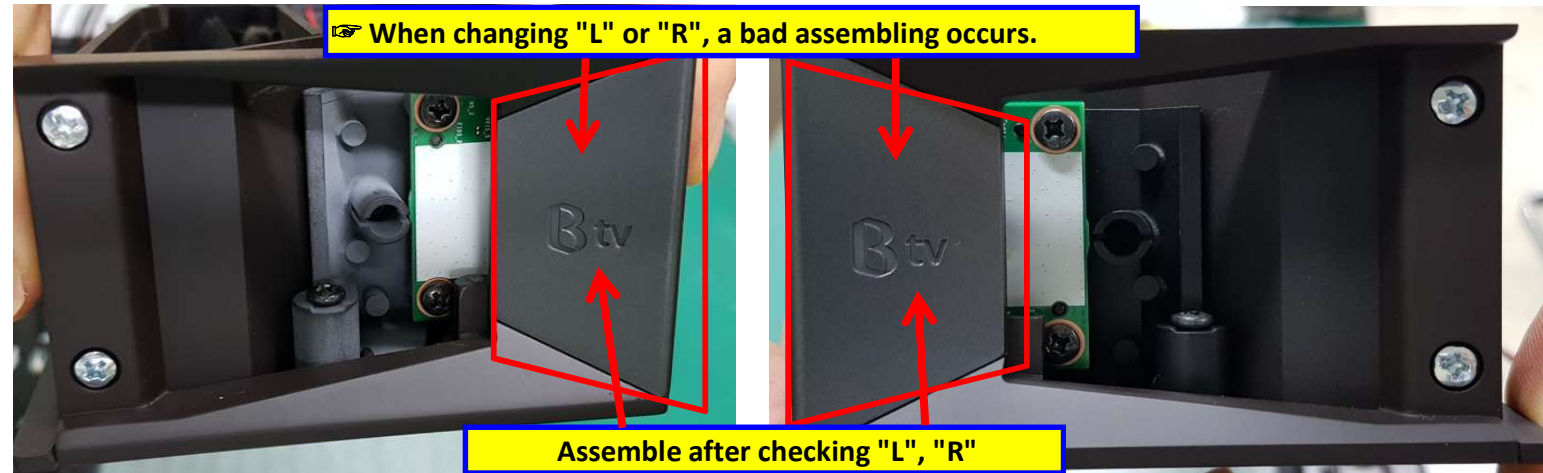
**6)Before assembling the SPEAKER DUCT,
attach the Gakset as shown in the picture.**



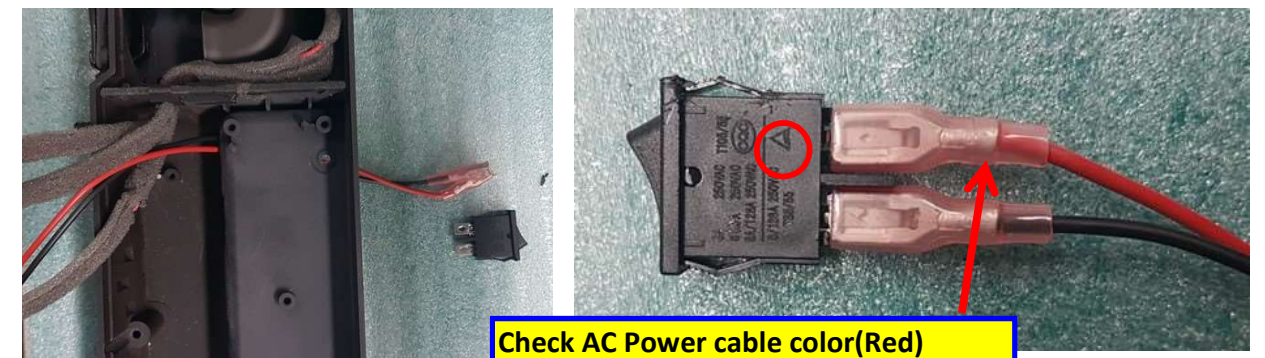
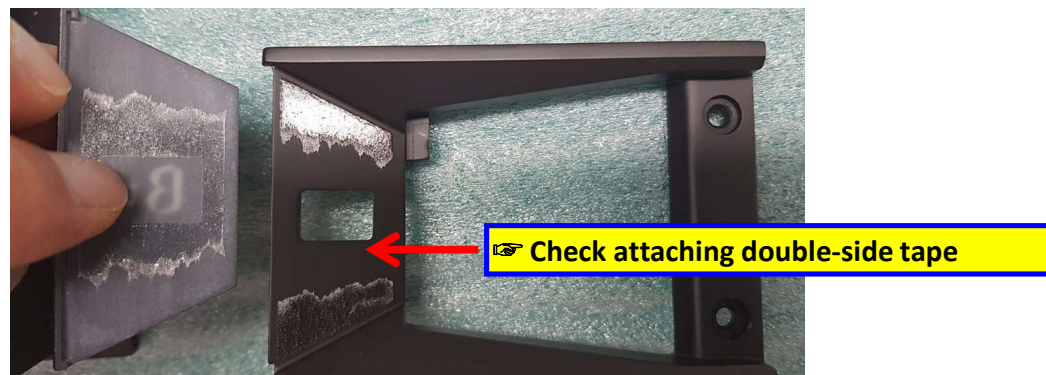
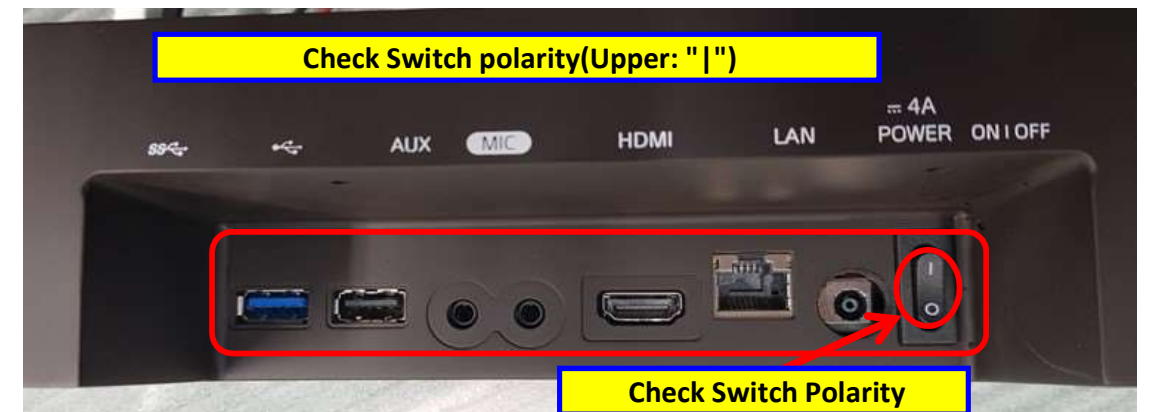
7) When fixing the SPEAKER DUCT, keep the fixing process.



8)After checking the "L" and "R" of the LED DECO, check the assembly double-sided tape



9)Manage Power switch polarity

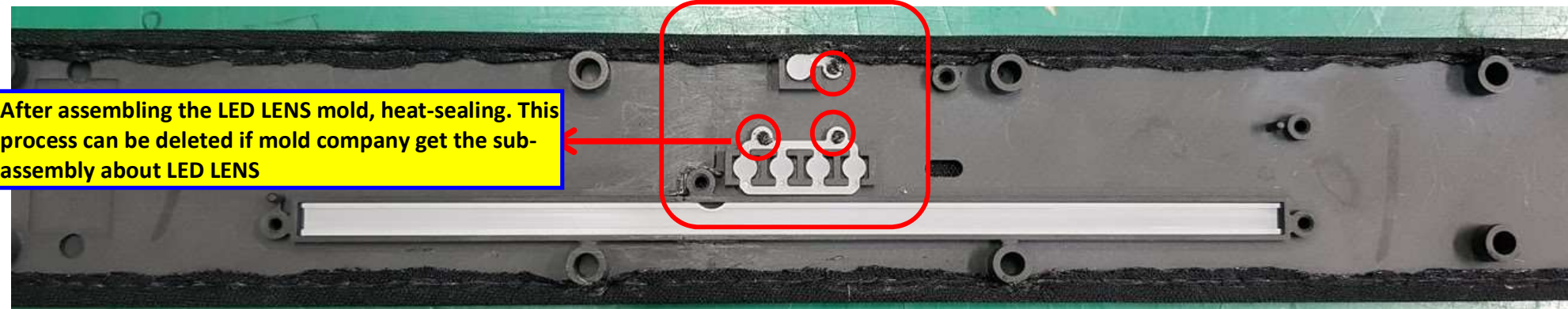


Checklist	Applicable Rules	Fixtures and measuring instruments				Work item					
						Items for each group					

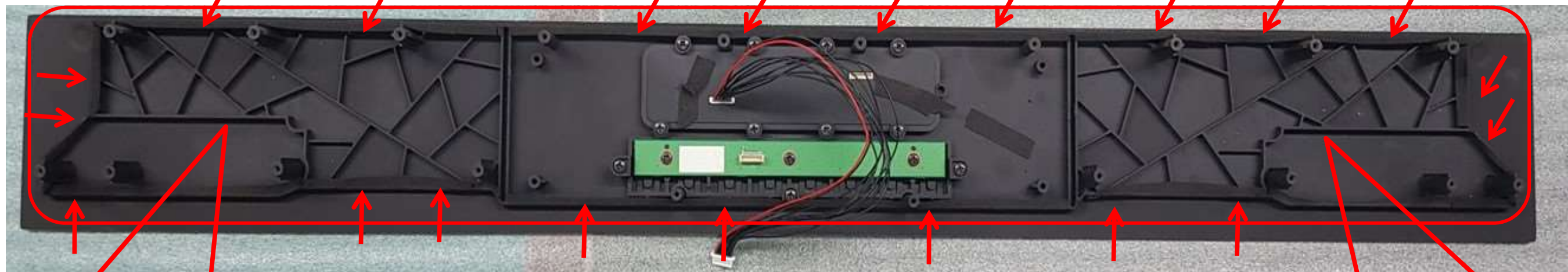
[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-4) (Prepare : JS Park)		Prepare	Review	Approval			
		Process No.		Date													
Application	ALL	Time		Revision										Confirmed			
				Changing Points													

10)After assembling the LED LENS mold, heat-sealing



11) Attach the Gasket to both the outer part of the top cover and the photo part



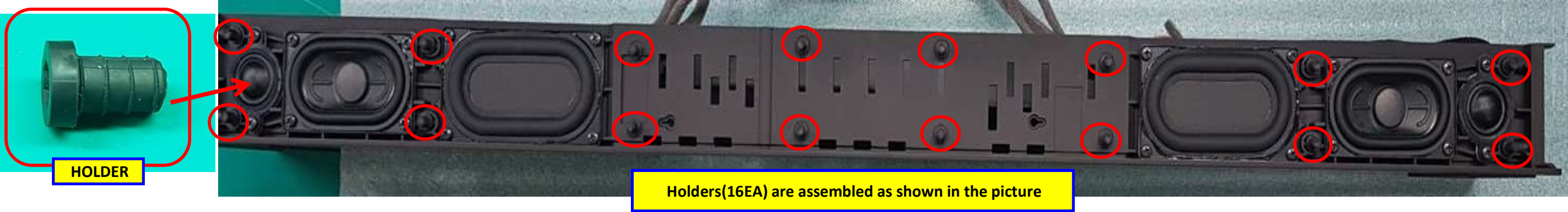
Attach gasket to the top edge and left and right groove RIB



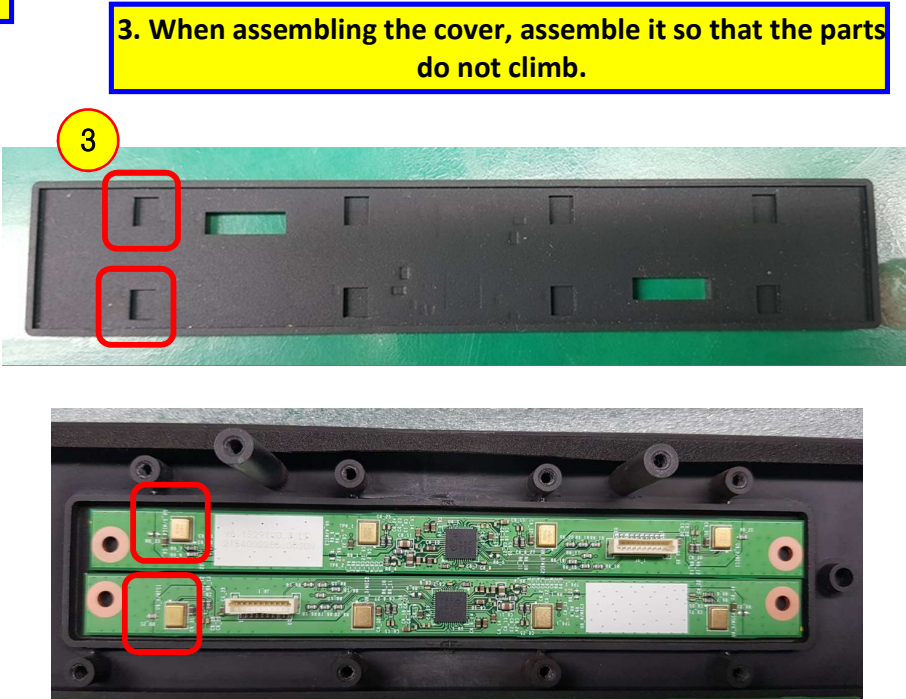
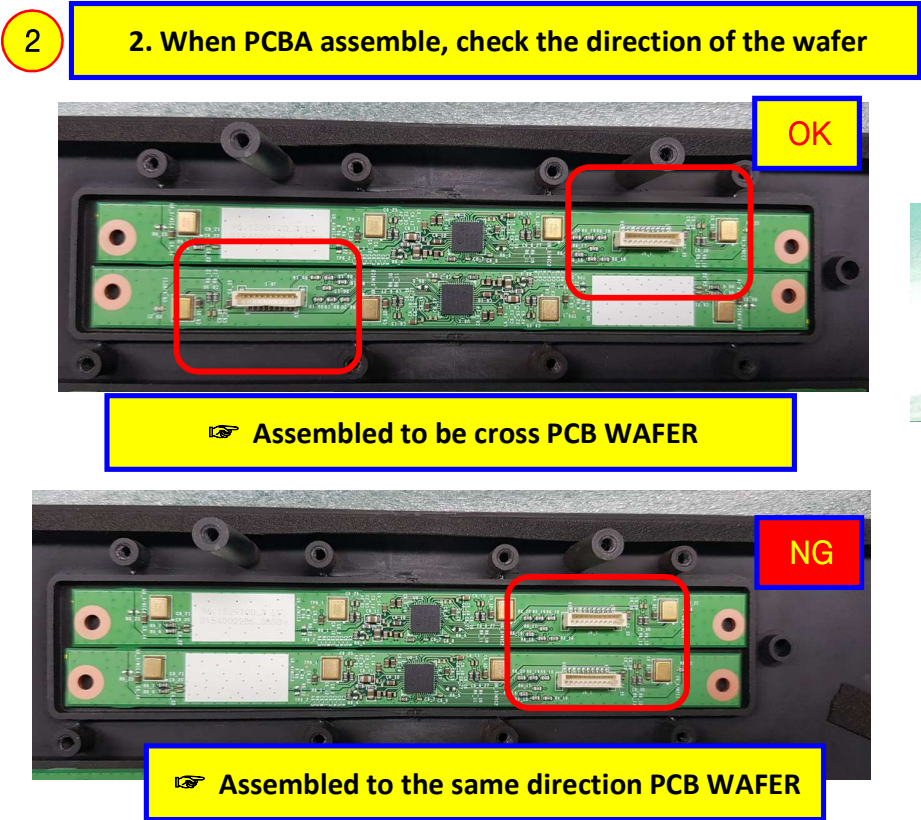
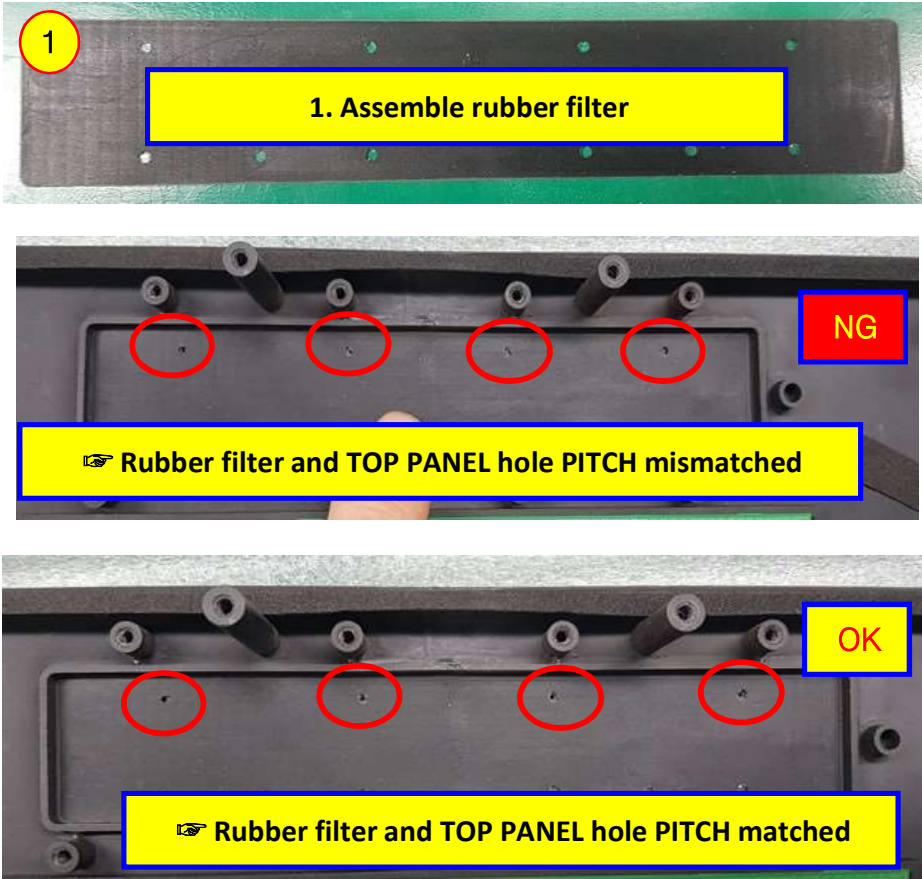
Checklist	Applicable Rules	Fixtures and measuring instruments				Work item					
						Items for each group					

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-5) (Prepare : JS Park)	Prepare	Review	Approval
		Process No.		Date									
Application	ALL	Time		Revision							Confirmed		
				Changing Points									

12) Assemble closely Jersey hook holder(16EA)



13)Microphone rubber filter molding work attention

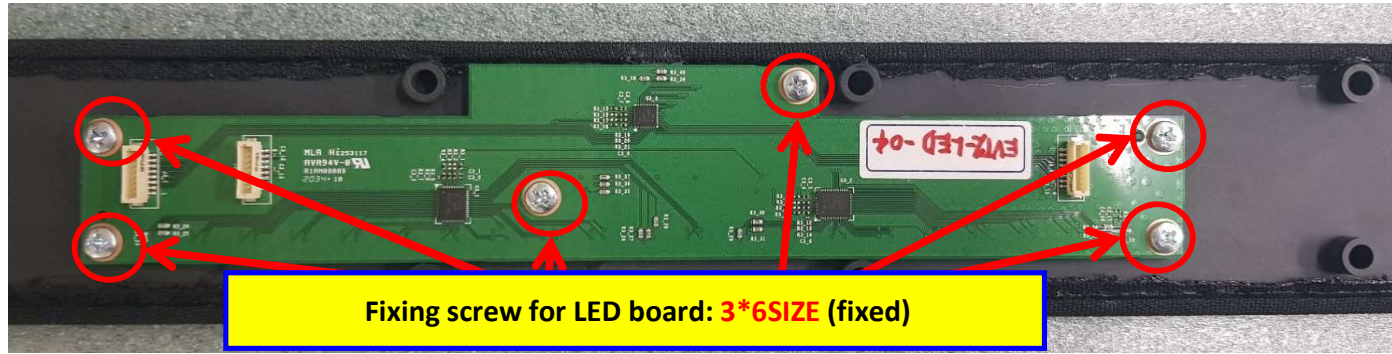


Checklist	Applicable Rules	Fixtures and measuring instruments				Work item					
						Items for each group					

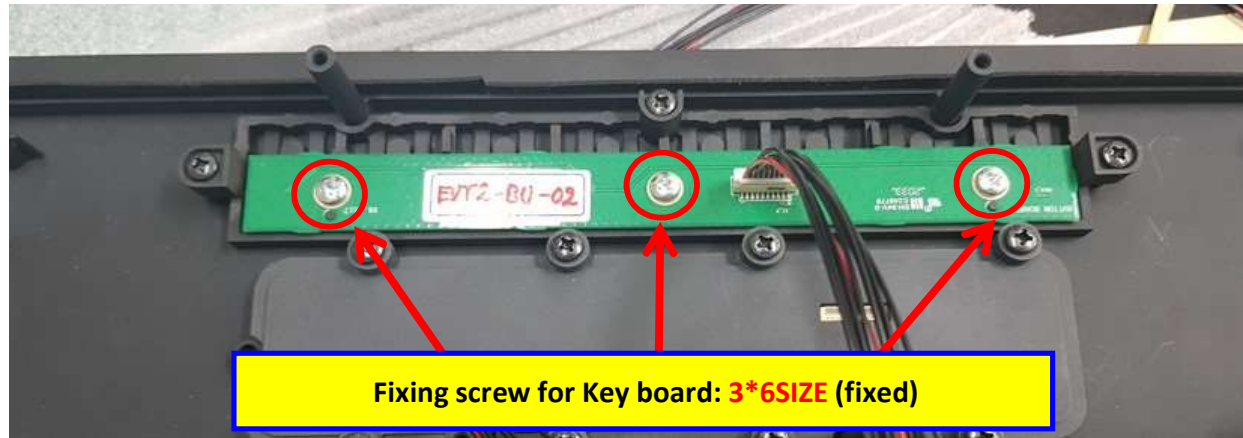
[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-6) (Prepare : JS Park)		Prepare	Review	Approval				
		Process No.		Date														
Application	ALL	Time		Revision								Confirmed						
				Changing Points														

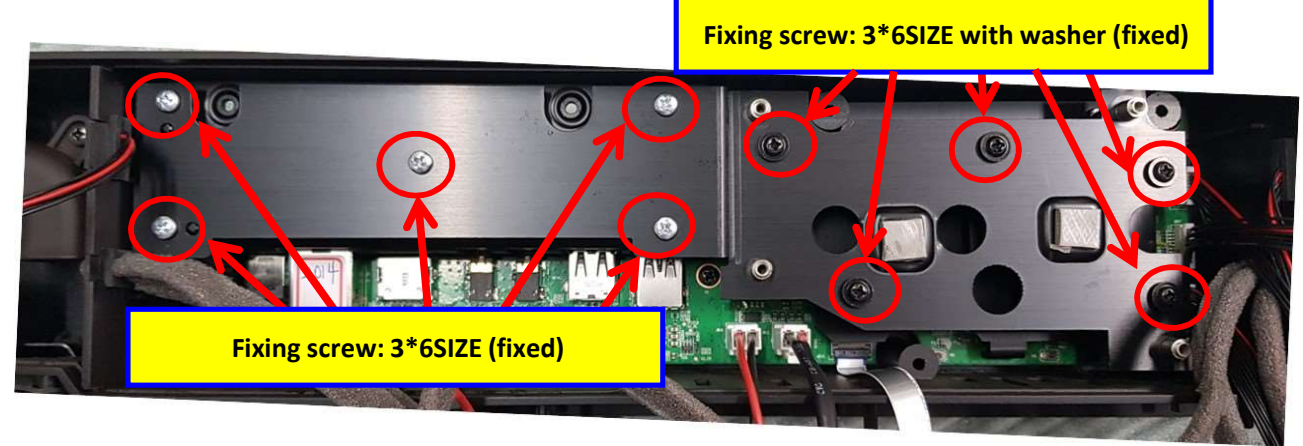
14)Using 3*6 screws for fixing FRONT PCB



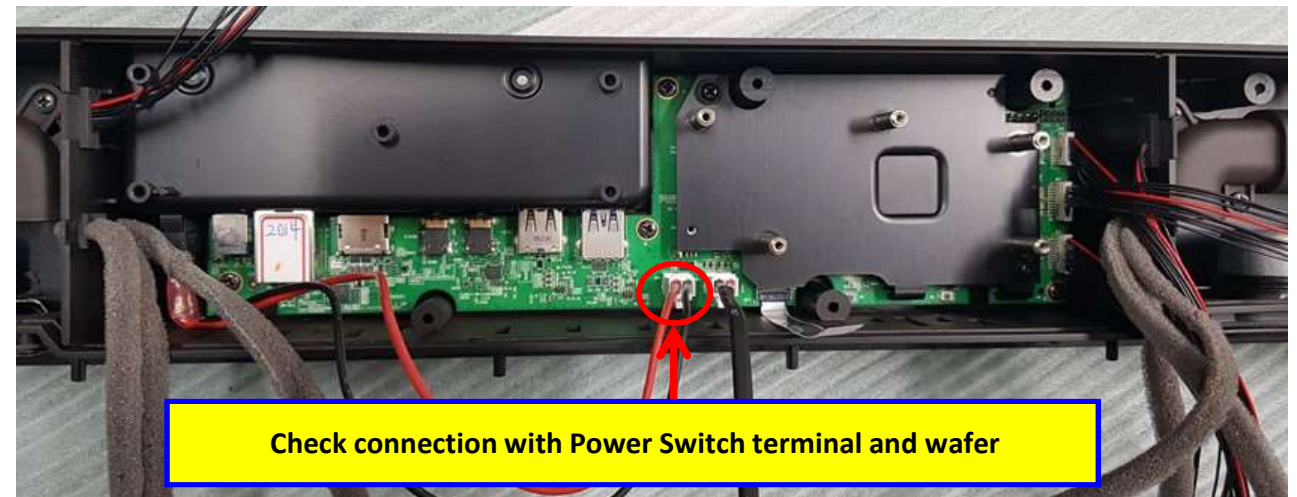
16)Using 3*6 screws for fixing Key board and TOP PANEL부 및 TOP Bracket



15)Screw for TOP Bracket assemble:3*6 size(5EA) and 3*6 size with washer(5EA: Black)



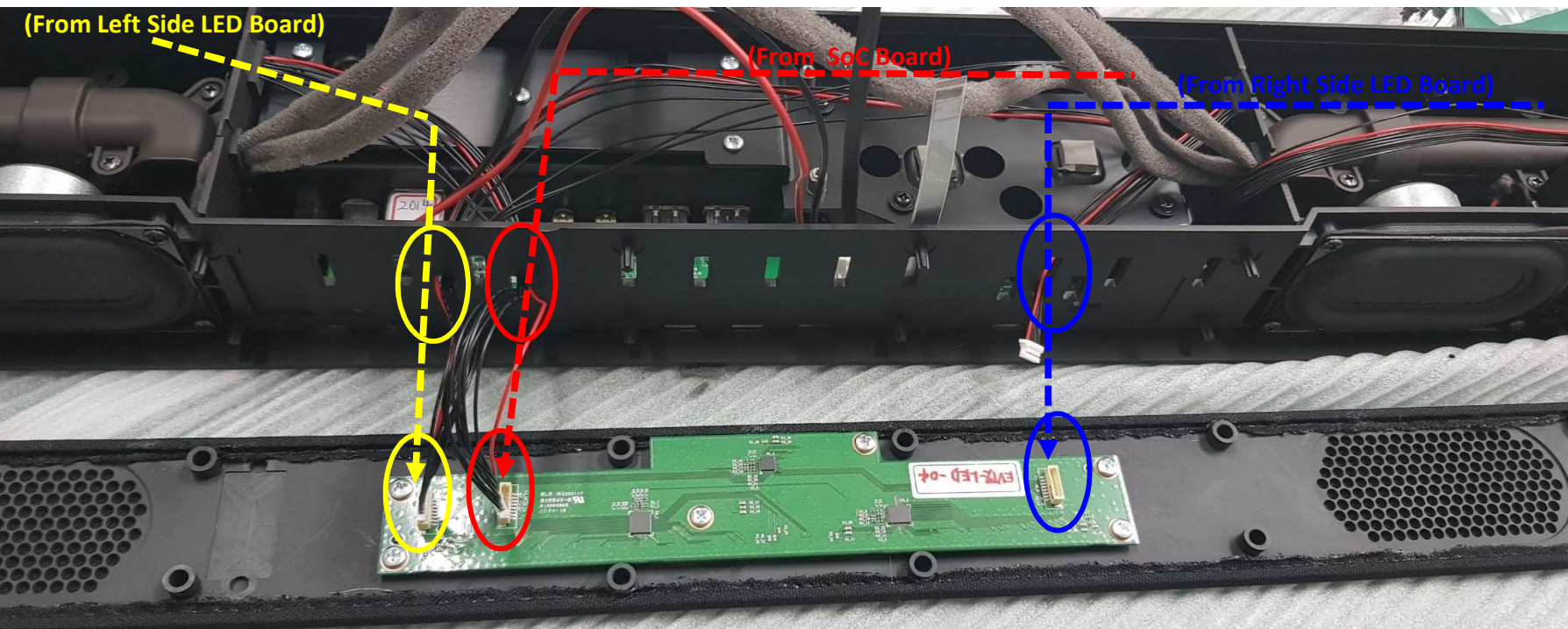
17) Check connection with Power Switch terminal and wafer



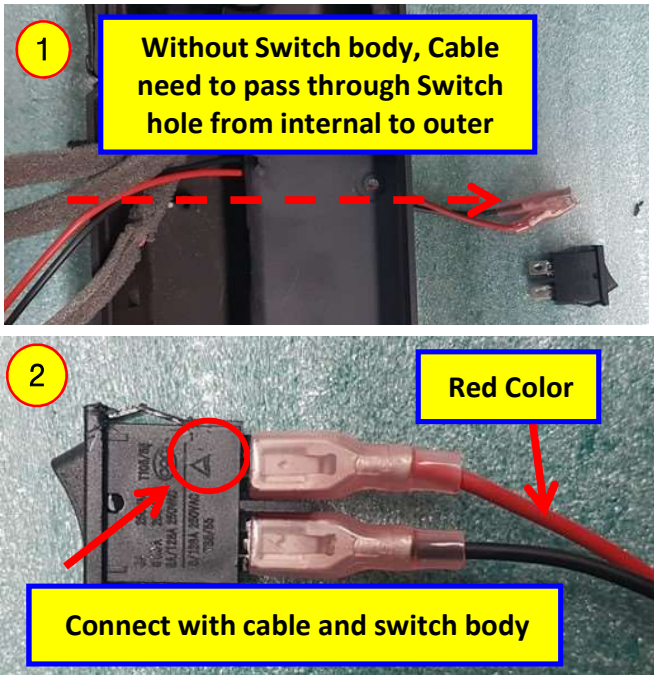
Checklist	Applicable Rules	Fixtures and measuring instruments				Work item					
						Items for each group					

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-7) (Prepare : JS Park)		Prepare	Review	Approval	
		Process No.		Date											
Application	ALL	Time		Revision								Confirmed			
				Changing Points											

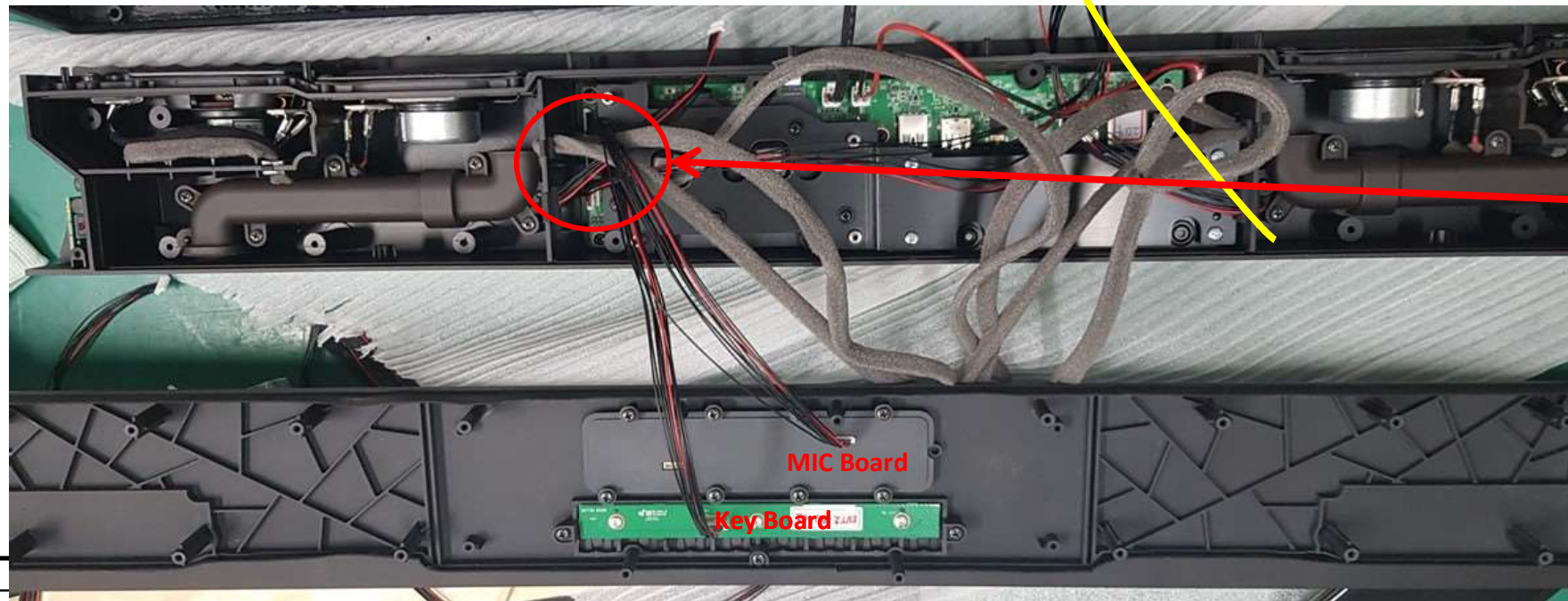
18) Check 8P wire connection



19) AC wire polarity and assemble process



20) Check 10P wire connection



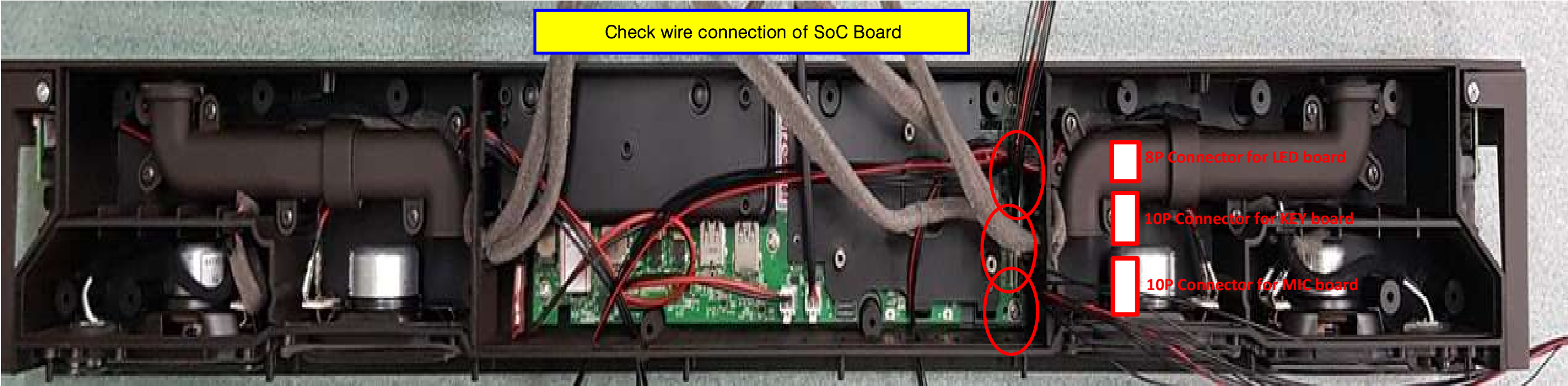
- 10P Connector for MIC board
- 10P Connector for KEY board
- 8P Connector for LED board

		Work item							
		Items for each group							

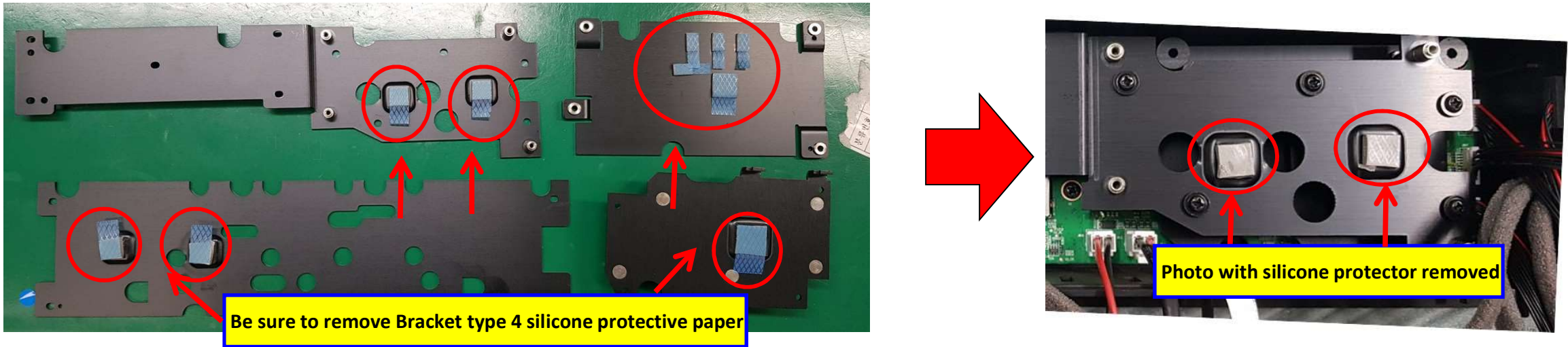
[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-8) (Prepare : JS Park)		Prepare	Review	Approval	
		Process No.		Date											
Application	ALL	Time		Revision								Confirmed			
				Changing Points											

21) Check wire connection of SoC Board



22)Be sure to assemble after removing the Bracket silicone protective paper (if not removed, problems such as heat transfer will occur)

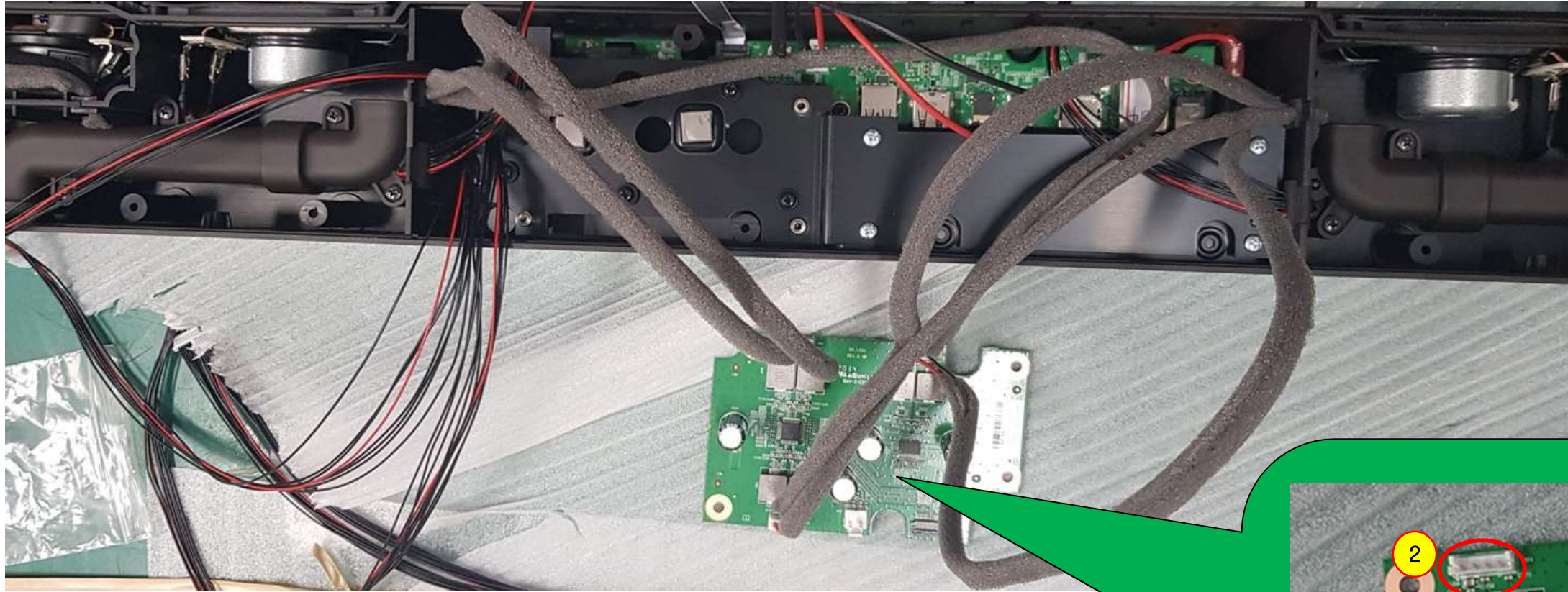


Checklist	Applicable Rules	Fixtures and measuring instruments				Work item						
						Items for each group						

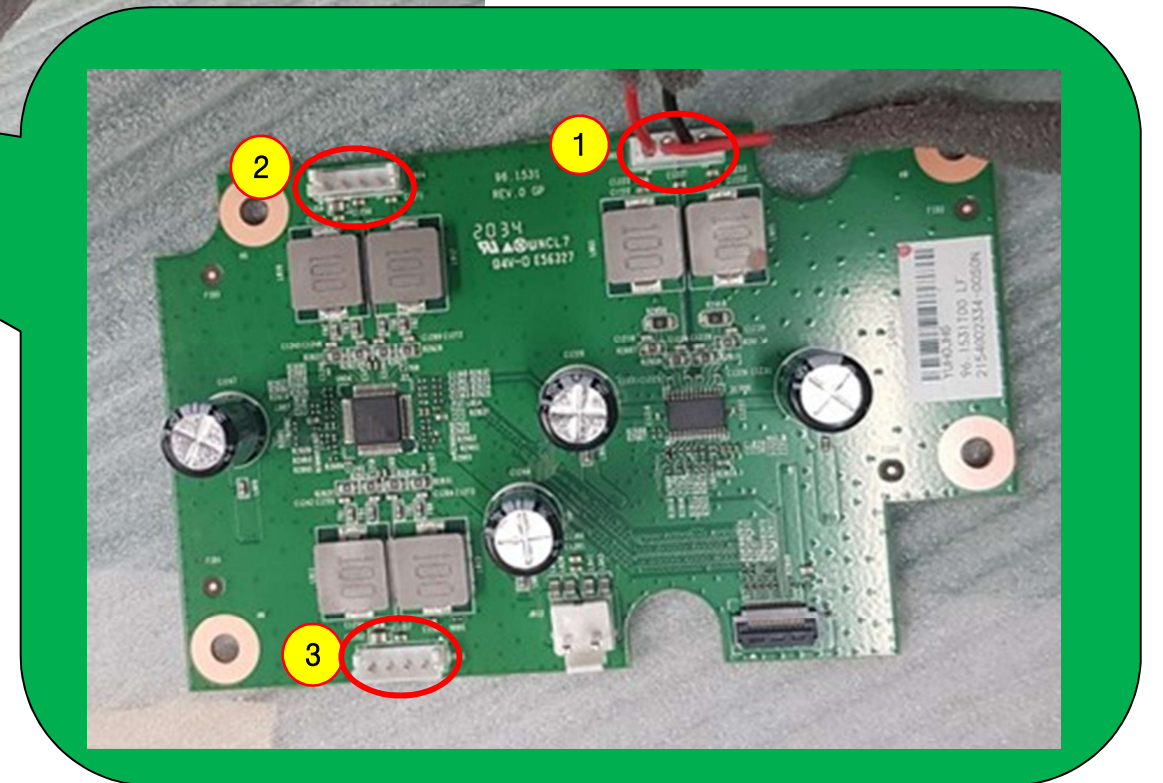
[Template #1]

Model Name	SWAN	Items	Checking Assembly	Destination	ALL					SWAN CTQ(Critical to Quality) for Mock-up Assembly(9-9) (Prepare : JS Park)		Prepare	Review	Approval	
		Process No.		Date											
Application	ALL	Time		Revision								Confirmed			
				Changing Points											

23) Check Speaker wire and connection



- 1 J802: Connector for Woofer Speaker
- 2 J804: Connector for Right Speaker
- 3 J804: Connector for Left Speaker



Checklist	Applicable Rules	Fixtures and measuring instruments				Work item					
						Items for each group					